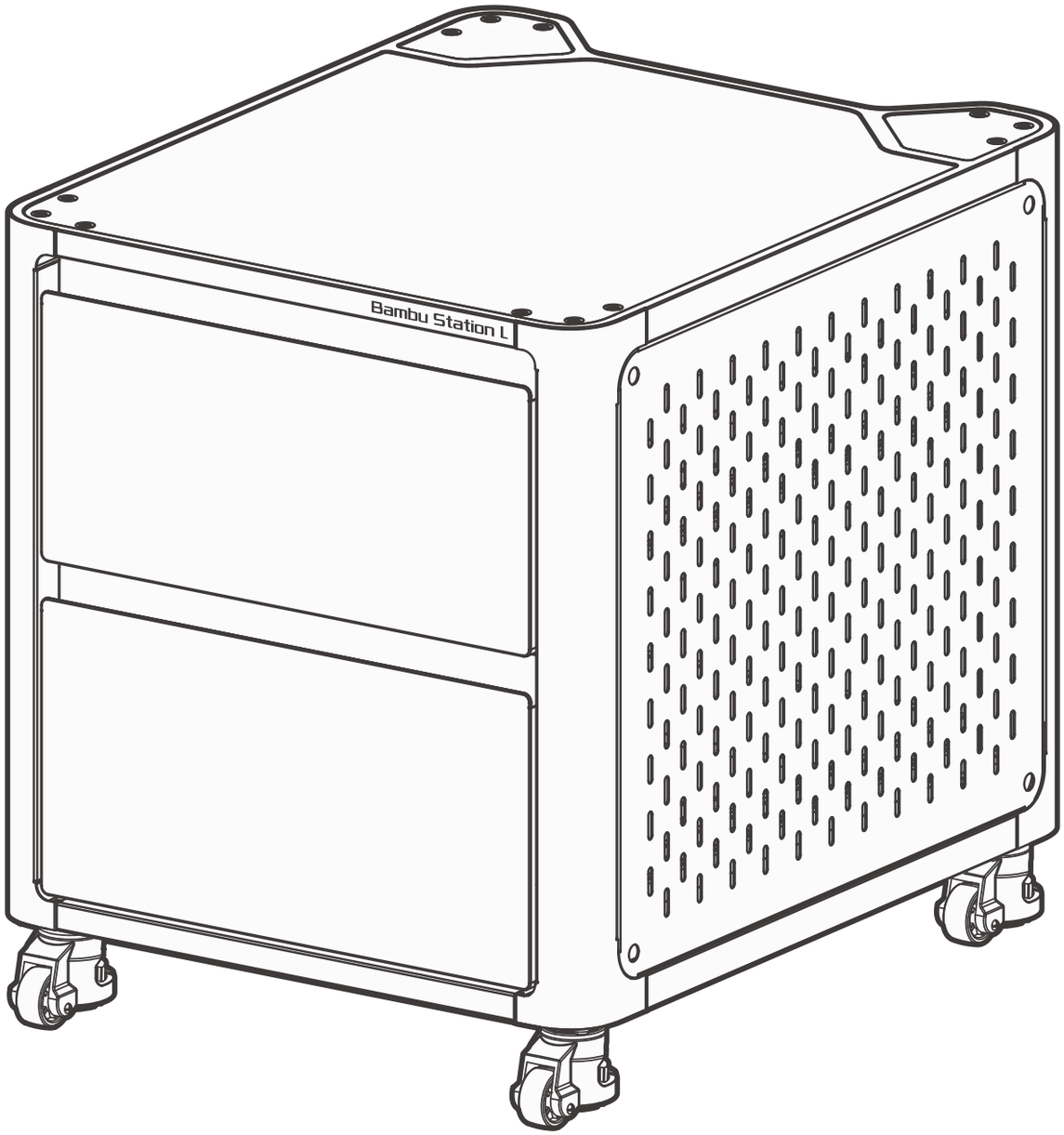
Bambu Station L ENCLOSED

Quick Start Guide

Please review the entire guide before using the product.



AS003

V1.1

Video Guide
Watch a step-by-step video and get started quickly.
bambulab.com/bambu-station-quick-start

Learn with Bambu Academy
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makerworld.com

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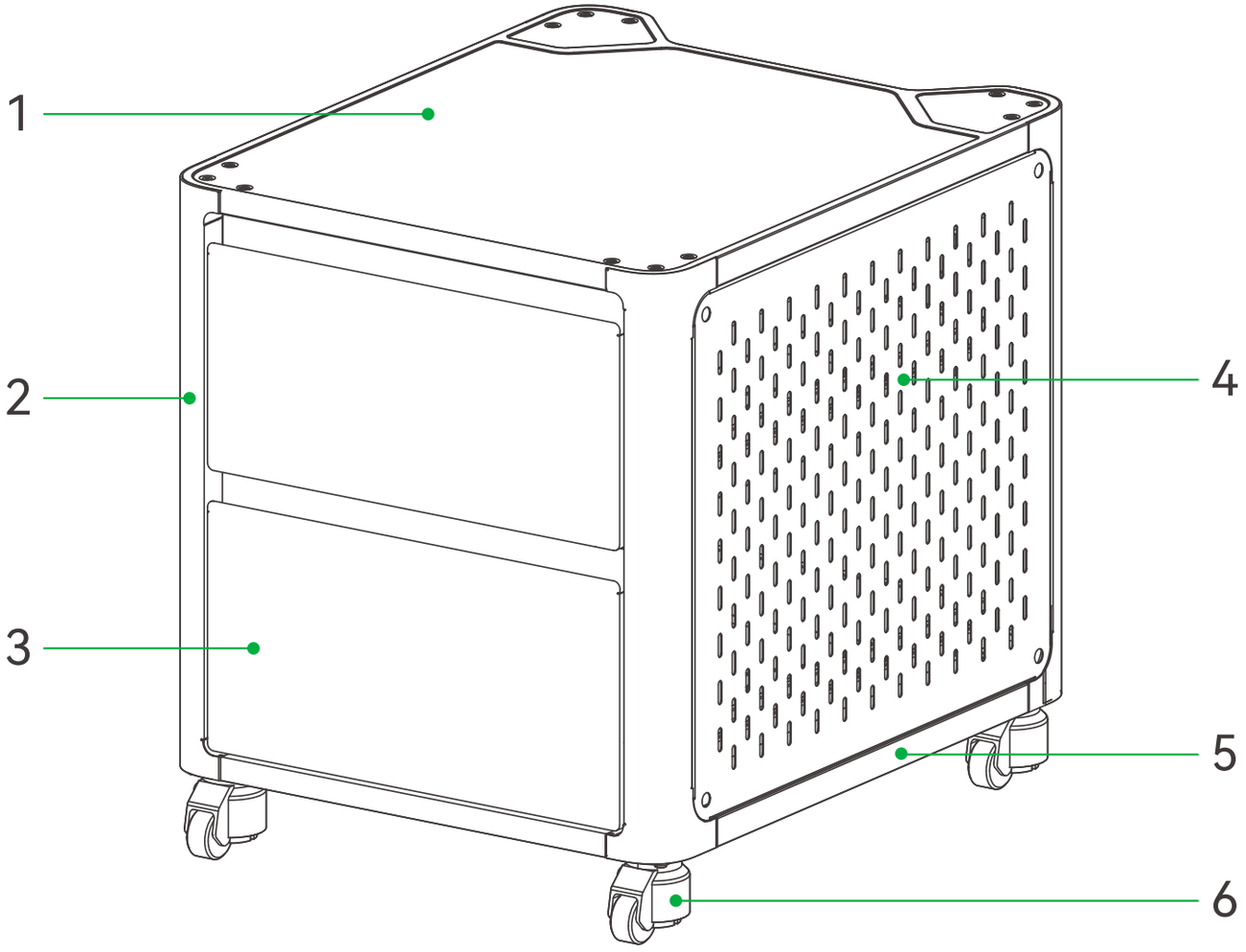
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1. Safety Information

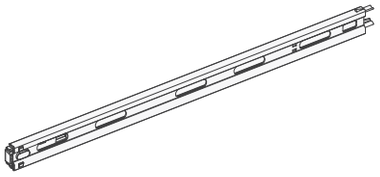
- During installation, wear gloves and other necessary protective equipment. Follow the steps in this guide exactly.
- The Bambu Station is designed for Bambu Lab 3D printers only and supports a maximum load of approximately 90 kg. Before use, verify that the printer's weight, dimensions, center of gravity, and operating conditions are suitable for placement on the Bambu Station. Do not place other items on the Bambu Station, or equipment that exceeds the weight limit or is oversized, as this may cause the Bambu Station to slide, tip over, or fall.
- Ensure that the caster wheels and stabilizers at the bottom of the Bambu Station are installed according to this guide. Place the Bambu Station on a level, firm, dry, and stable surface to prevent movement, wobbling, or tipping.
- Do not use the Bambu Station as a ladder, seat, children's climbing structure, temporary support, or load-bearing platform. Do not shake, climb, jump on, or strike the Bambu Station.
- Regularly inspect the Bambu Station structure, connectors, screws, caster wheels, stabilizers, and load-bearing components. If you notice loose parts, deformation, corrosion, cracks, or other damage, stop using the Bambu Station immediately and repair or replace the affected parts.

2. Component Overview

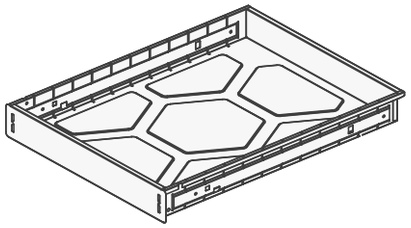


1) Tabletop
2) Uprights
3) Drawer Front
4) Side Panel
5) Base
6) Caster Wheel

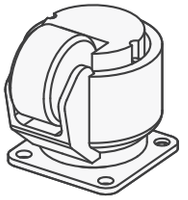
3. Included Accessories



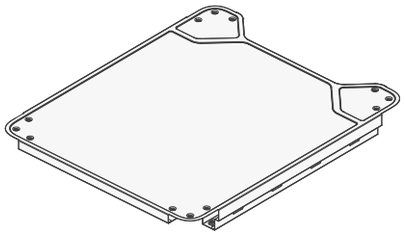
1) Drawer Slides (×4)



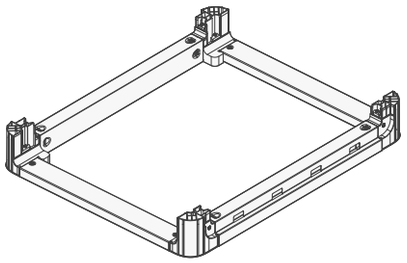
2) Drawer (×2)



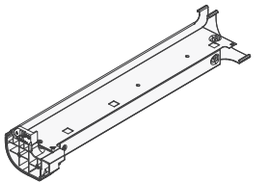
3) Caster Wheel (×4)



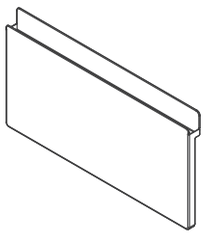
4) Tabletop



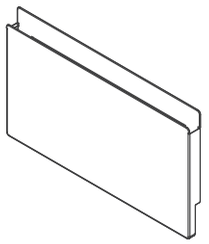
5) Base



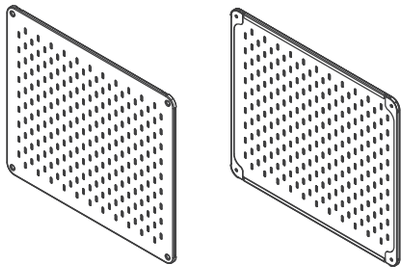
6) Uprights (×4)



7) Upper Drawer Front (A)

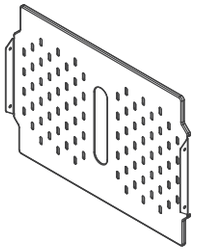


8) Lower Drawer Front (B)



9) Side Panel (×2)

3. Included Accessories



10) Back Panel



11) Hex Key H3.0



12) Gloves



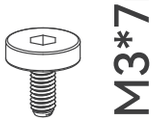
13) No. 1 screws
(for frame assembly)



14) No. 2 screws
(for securing caster wheels)



15) No. 3 screws
(for securing the frame)



16) No. 4 screws
(for securing the drawer fronts)

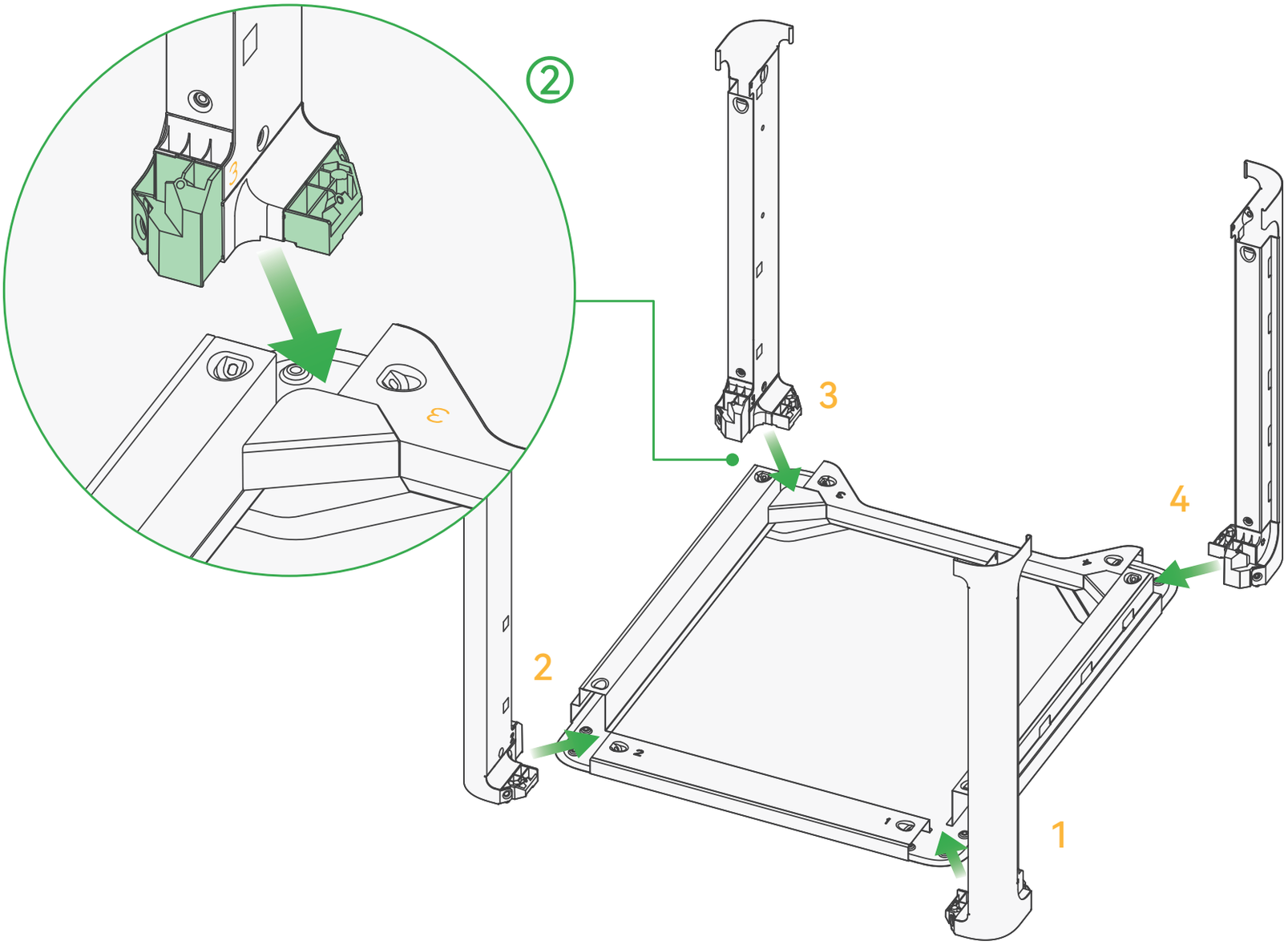


17) No. 5 screws
(for securing the side panels)



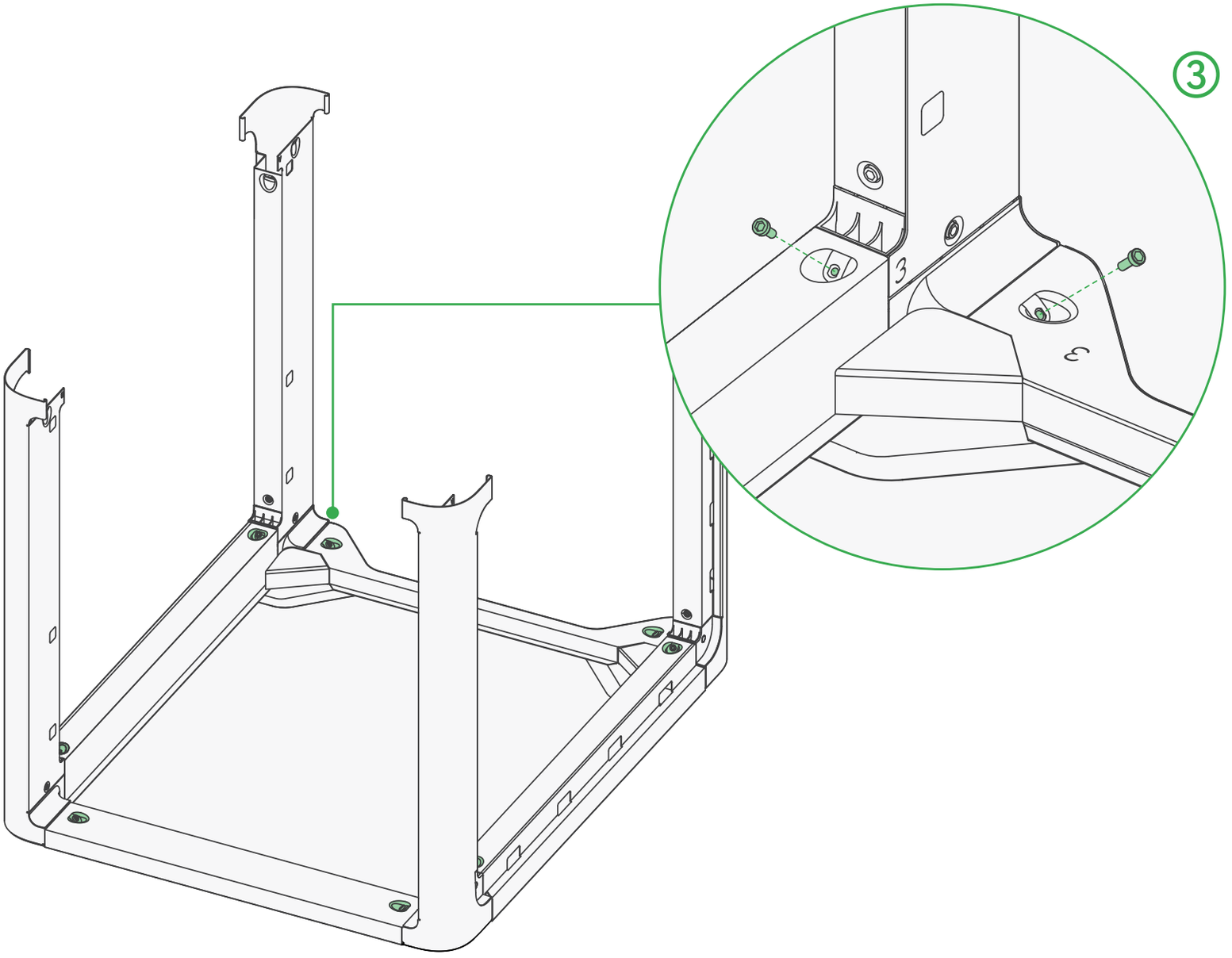
18) No. 6 screws
(for securing the back panel)

4. Assemble the Frame



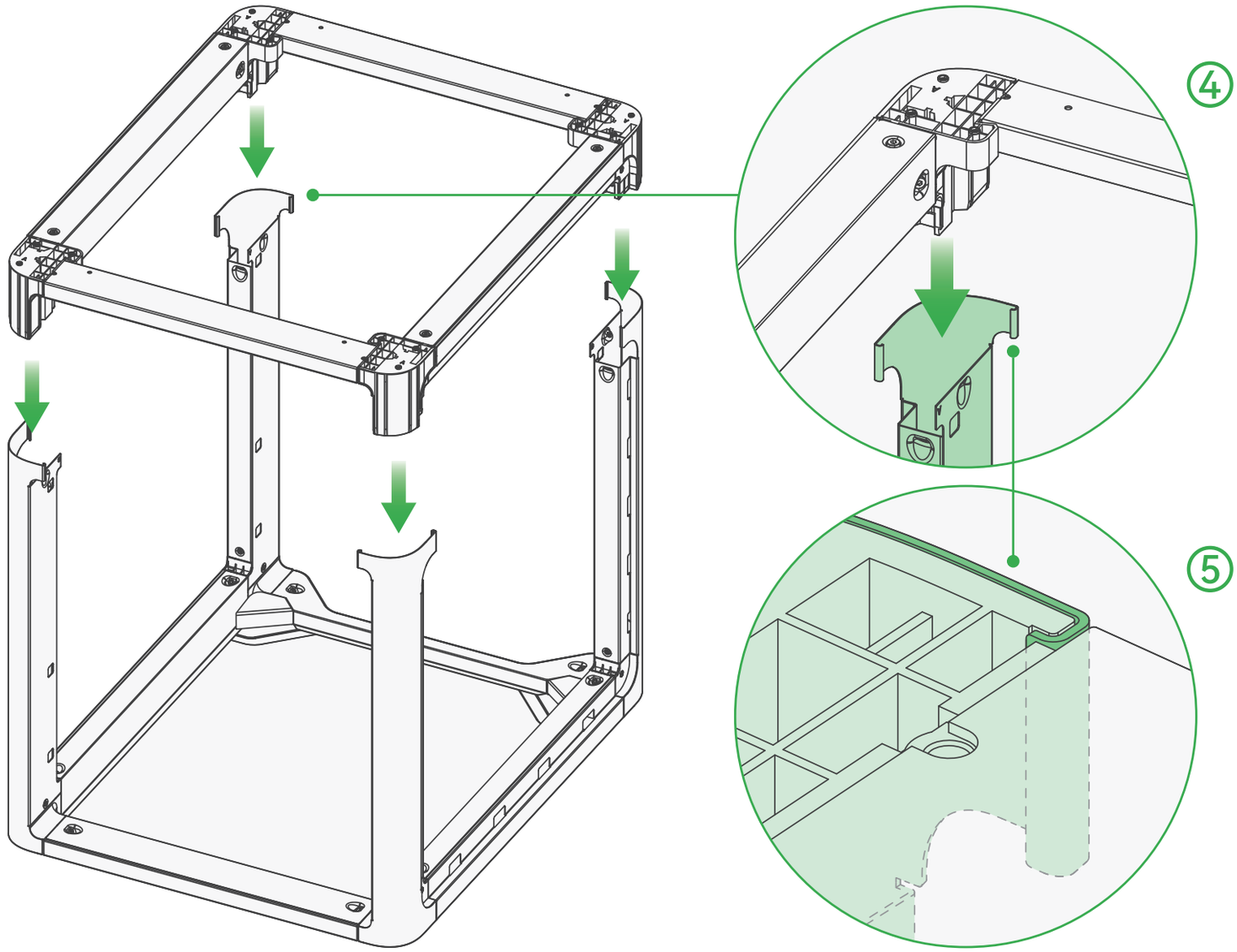
1) Place the tabletop upside down on a flat surface. Clear the floor of debris first to avoid scratches.
   Tip: Wear gloves during assembly to avoid injury.
2) Insert each upright into the matching numbered slot on the tabletop, pushing at a 45° angle until fully seated.

4. Assemble the Frame



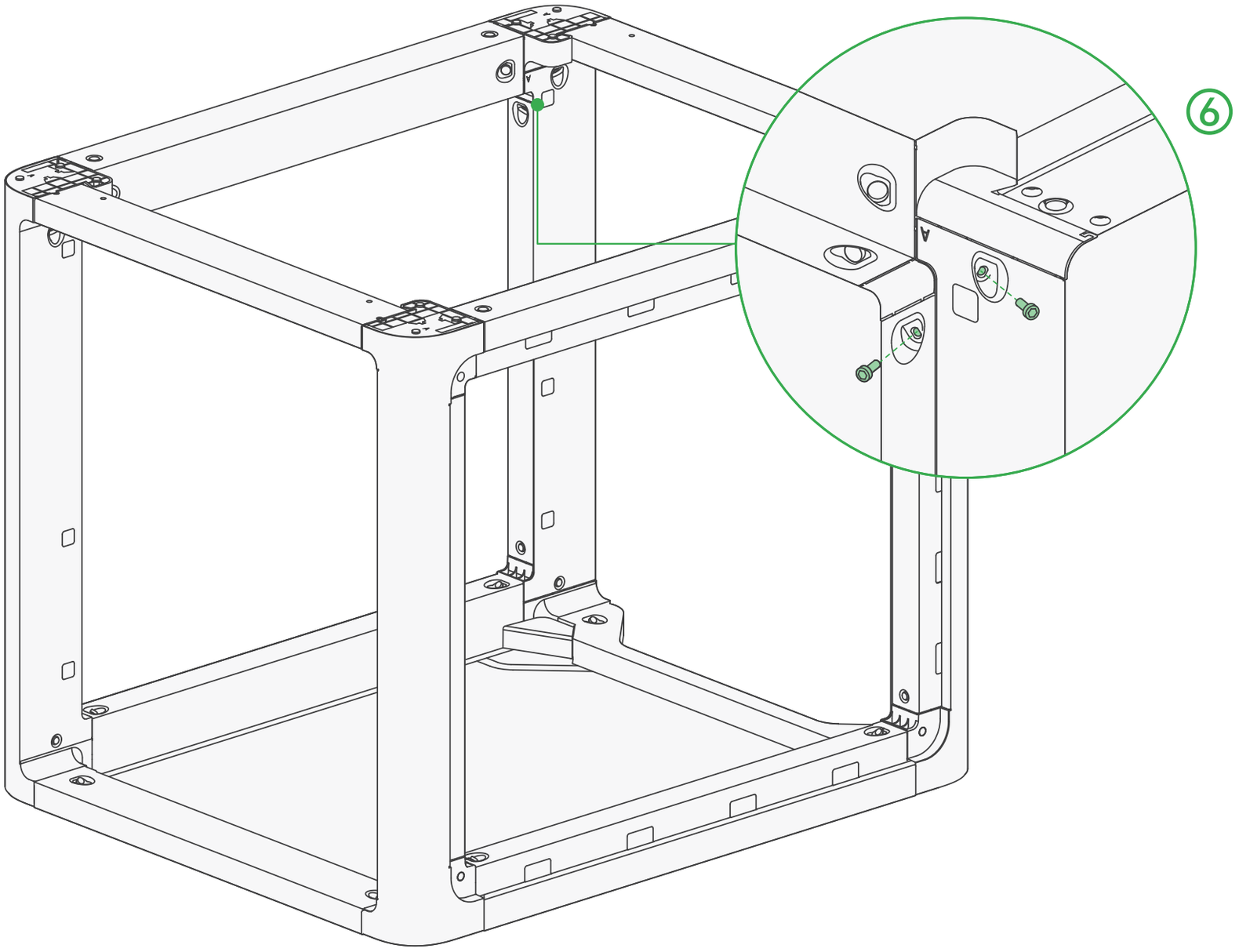
3) Secure each upright with two No. 1 screws from below. Ensure all 8 screws are fully tightened and secure.

4. Assemble the Frame



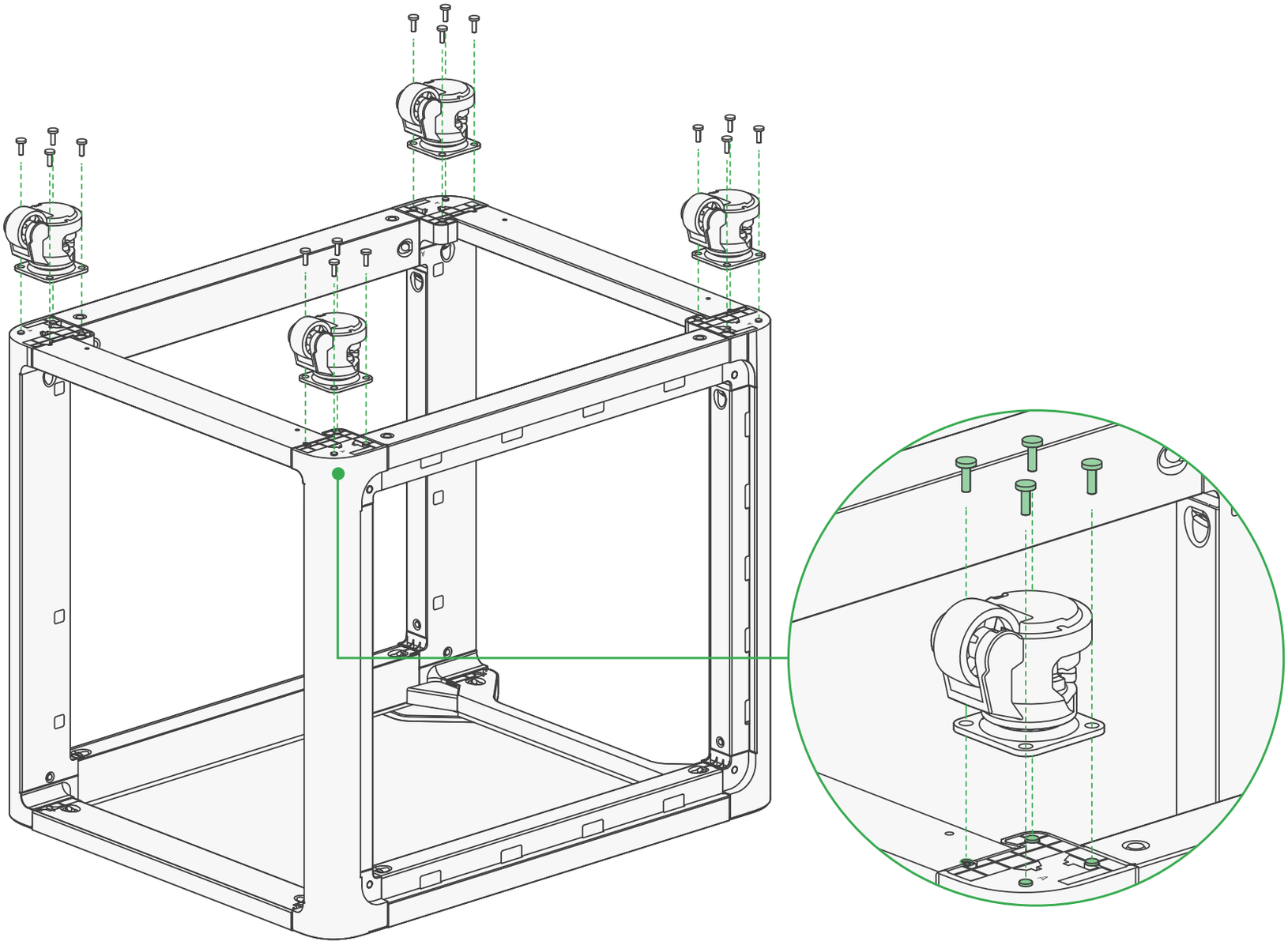
4) Align the plastic corners of the base with the upright slots, then slide the base straight down onto the uprights.
5) Press down on each corner of the base one at a time until each upright positioning tab is partially seated in the matching base positioning slot, then continue pressing the base down until it is fully seated on the uprights.
   Tip: Keep the uprights vertical during installation.

4. Assemble the Frame



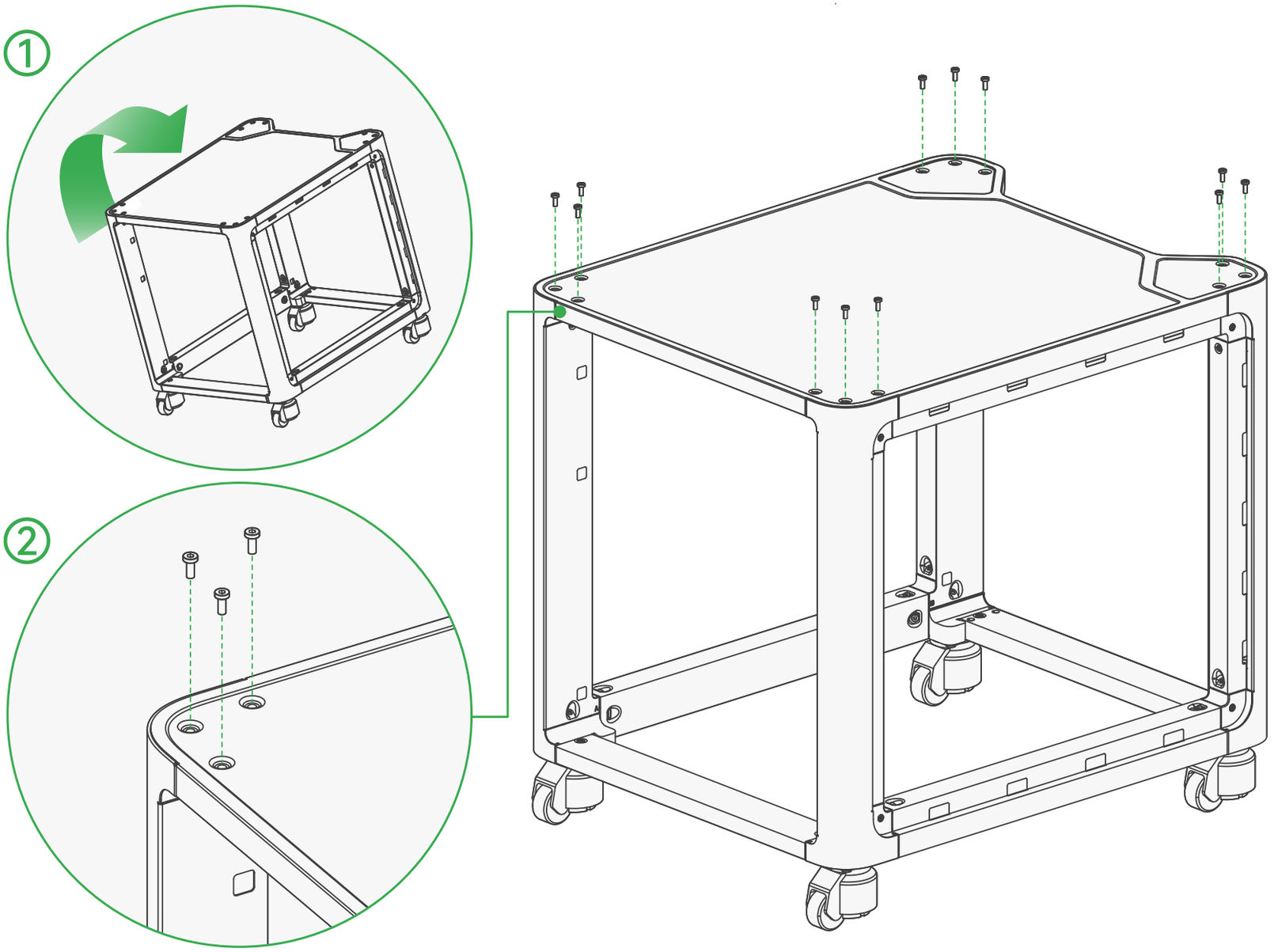
6) Secure each upright with two No. 1 screws. Ensure all 8 screws are fully tightened and secure.

5. Install the Caster Wheels



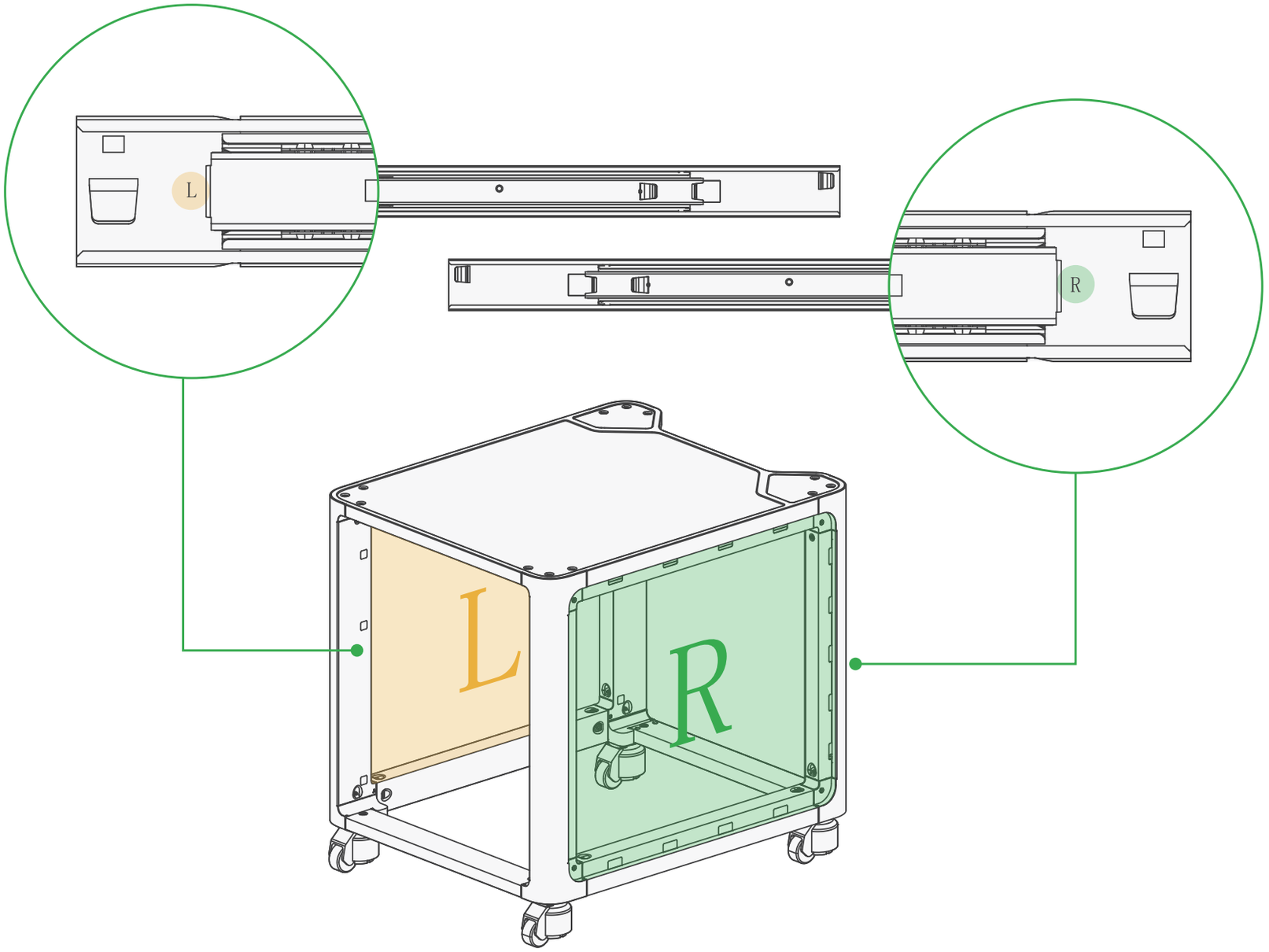
Position each caster wheel at a base corner and secure with four No. 2 screws.

6. Secure the Frame



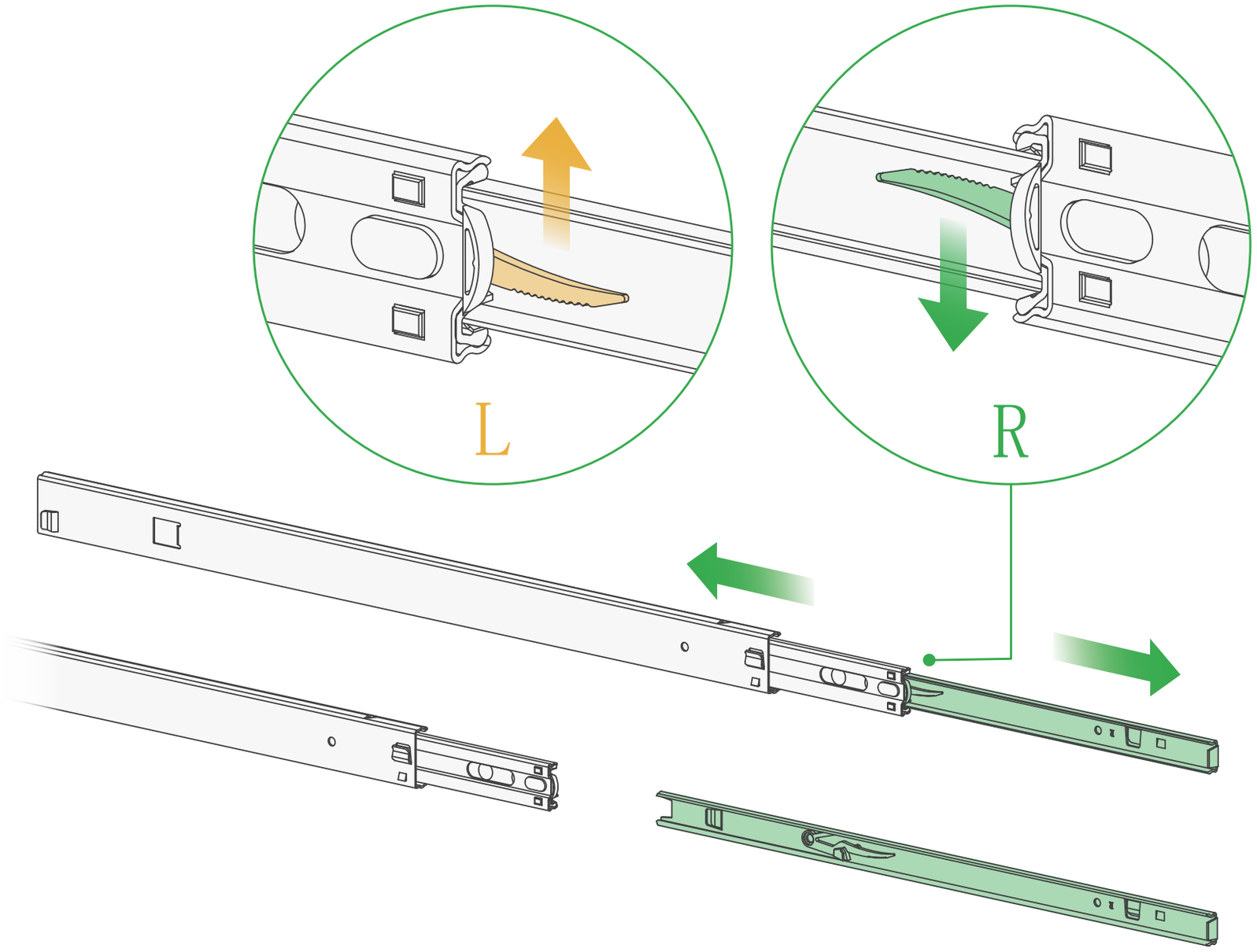
1) Flip the frame over so the caster wheels rest on the floor.
2) Secure each corner of the tabletop with three No. 3 screws. Verify that all screws are tightened.

7. Install the Drawers



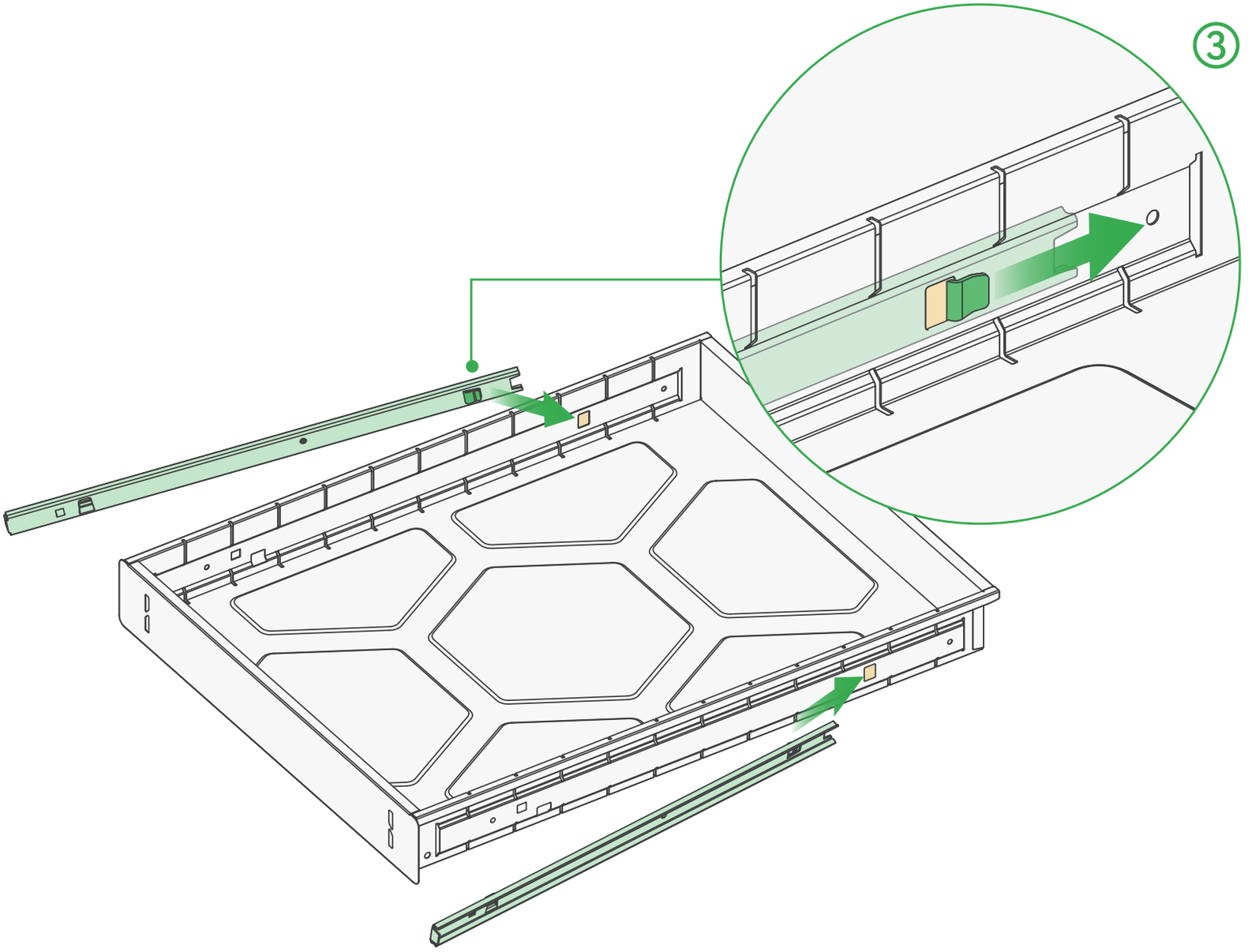
1) Match the left and right drawer slides using the markings. Orient the marked end toward the front of the Bambu Station.
   Tip: The flat side of the tabletop is the front; the recessed side is the rear.

7. Install the Drawers



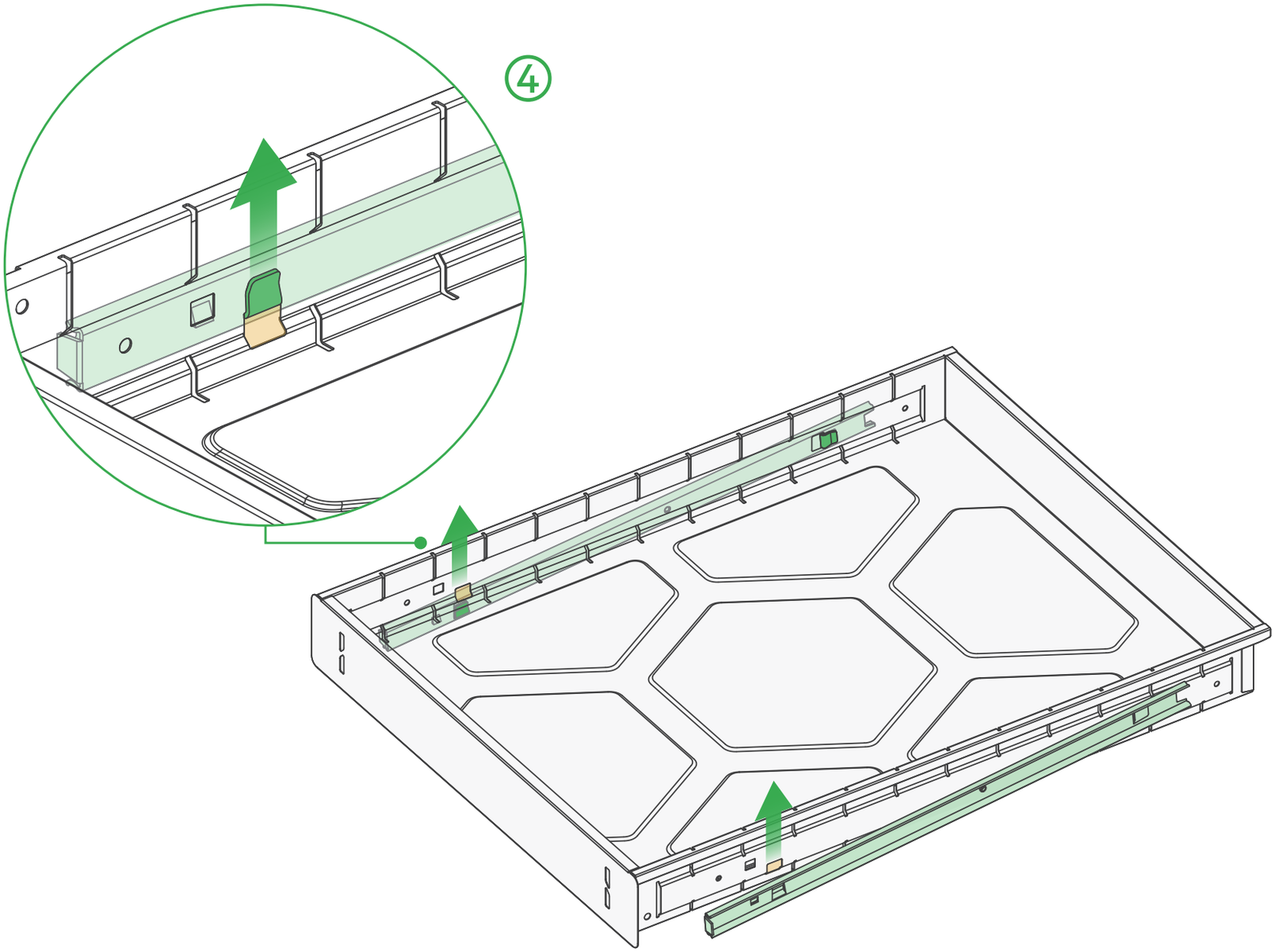
2) Fully extend the drawer slides. Press the release tab and pull back to completely remove the inner slides.
   Tip: The slides are lubricated. Wear gloves when handling them.

7. Install the Drawers



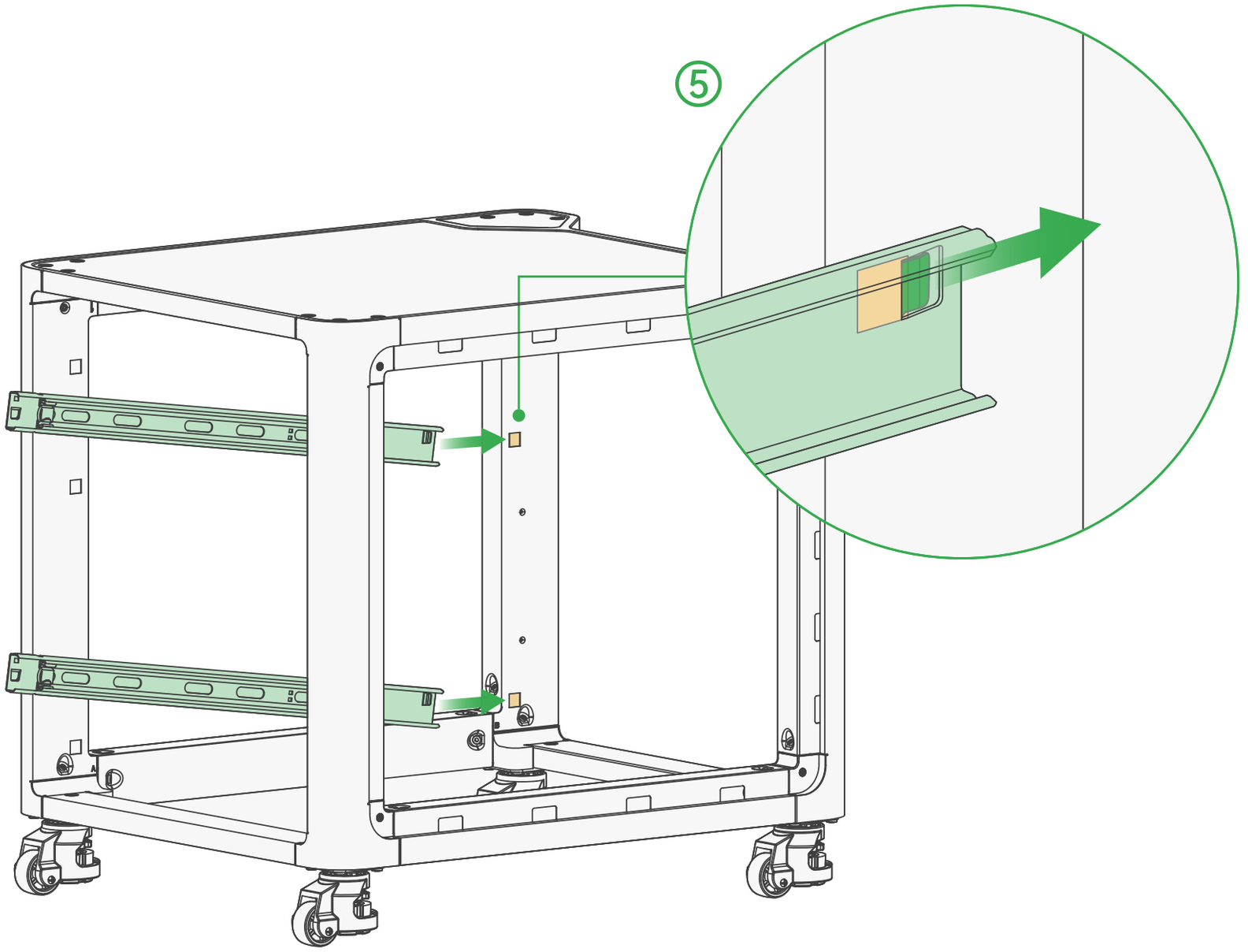
3) Insert the inner slides into the rear slots on the drawer, matching the corresponding left and right positions.

7. Install the Drawers



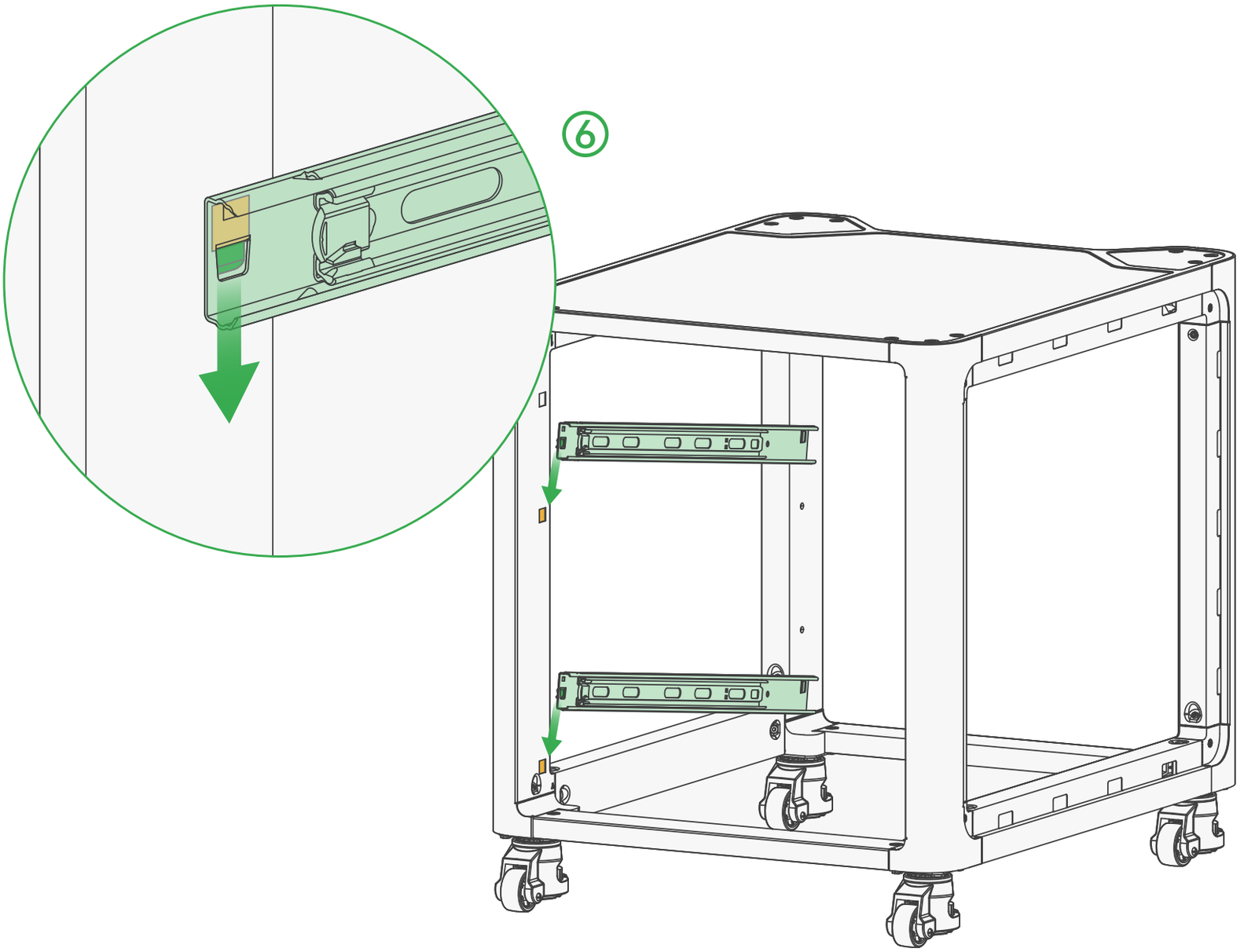
4) Lift the front of the inner slides and insert them into the front slots on the drawer.

7. Install the Drawers



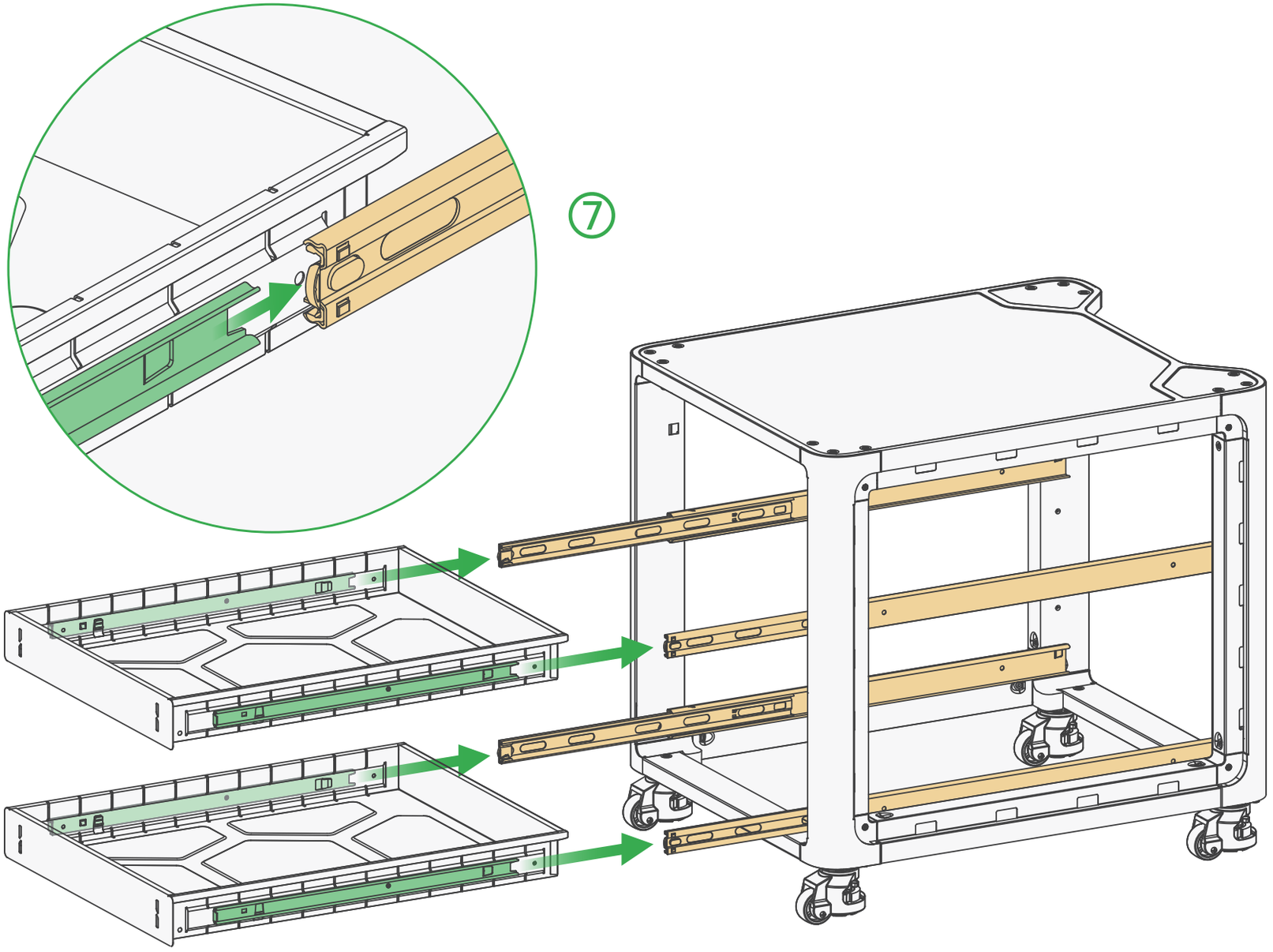
5) Insert the rear of the outer slides into the slots on the rear uprights.

7. Install the Drawers



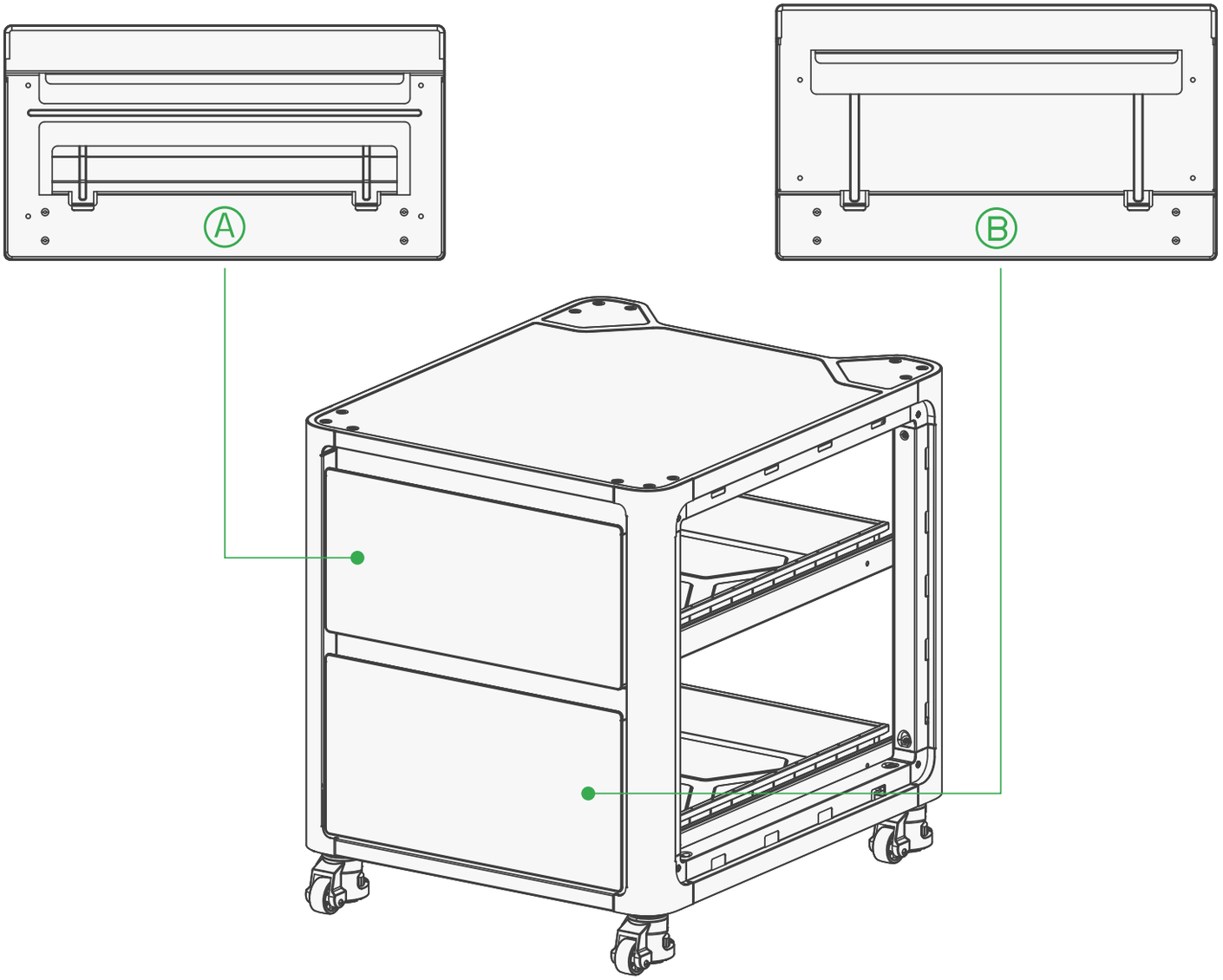
6) Press the front of the outer slides down into the matching slots on the front uprights at the same height.

7. Install the Drawers



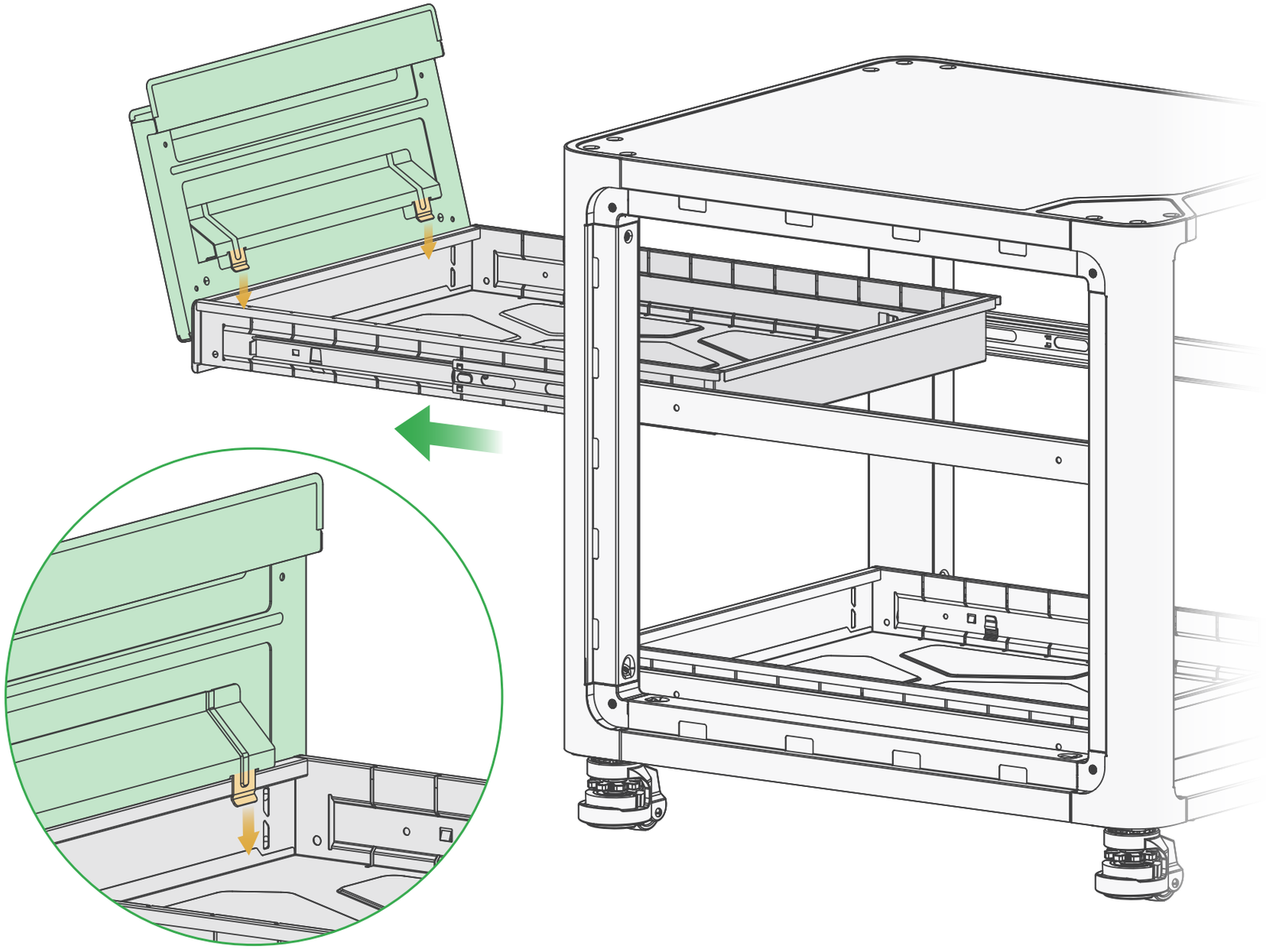
7) Align the inner slides on the drawer with the outer slides on the uprights. Push to install the drawers on the frame.

8. Install the Drawer Front



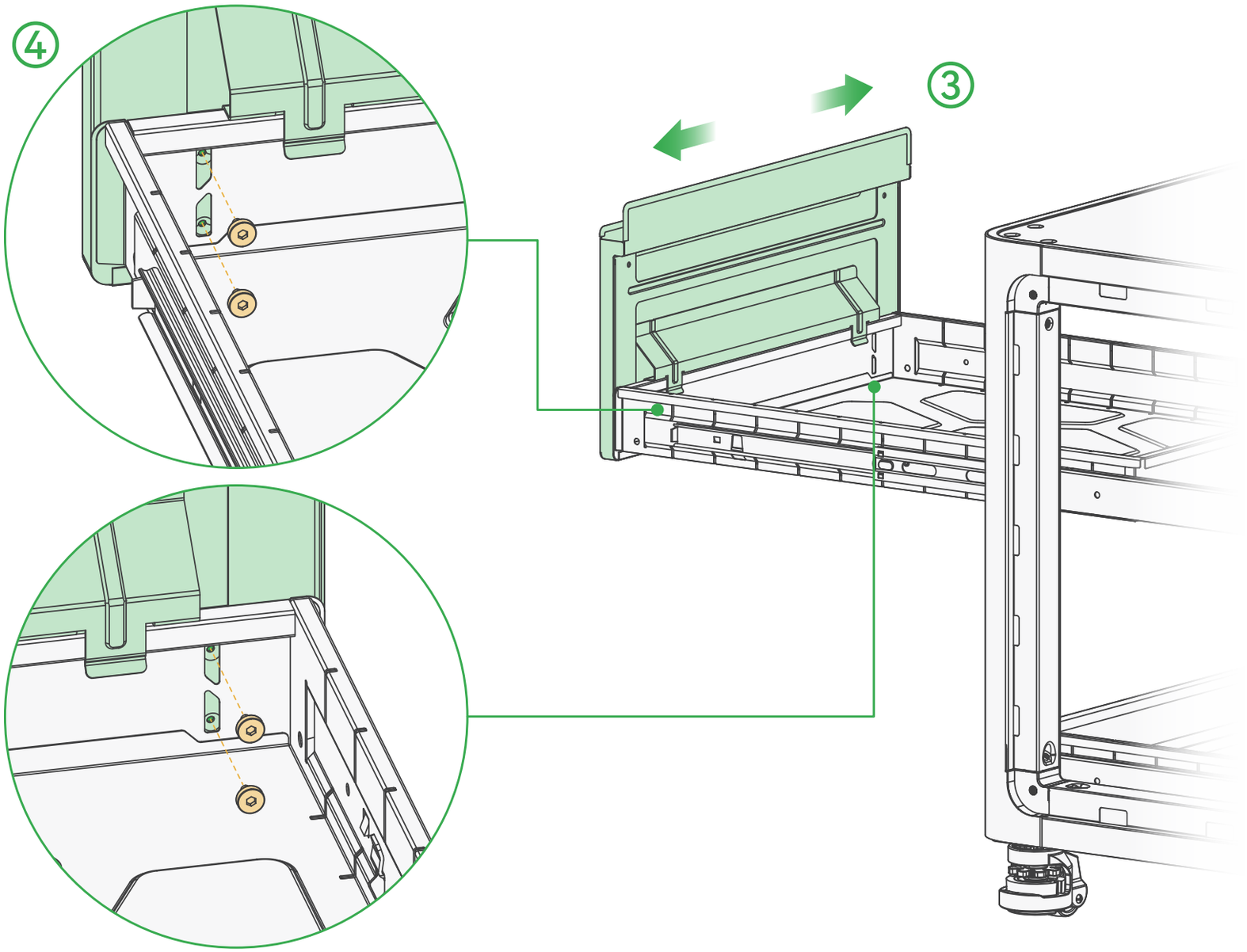
1) Identify the upper and lower drawer fronts. The shorter one is the upper drawer front (A), and the taller one is the lower drawer front (B).

8. Install the Drawer Front



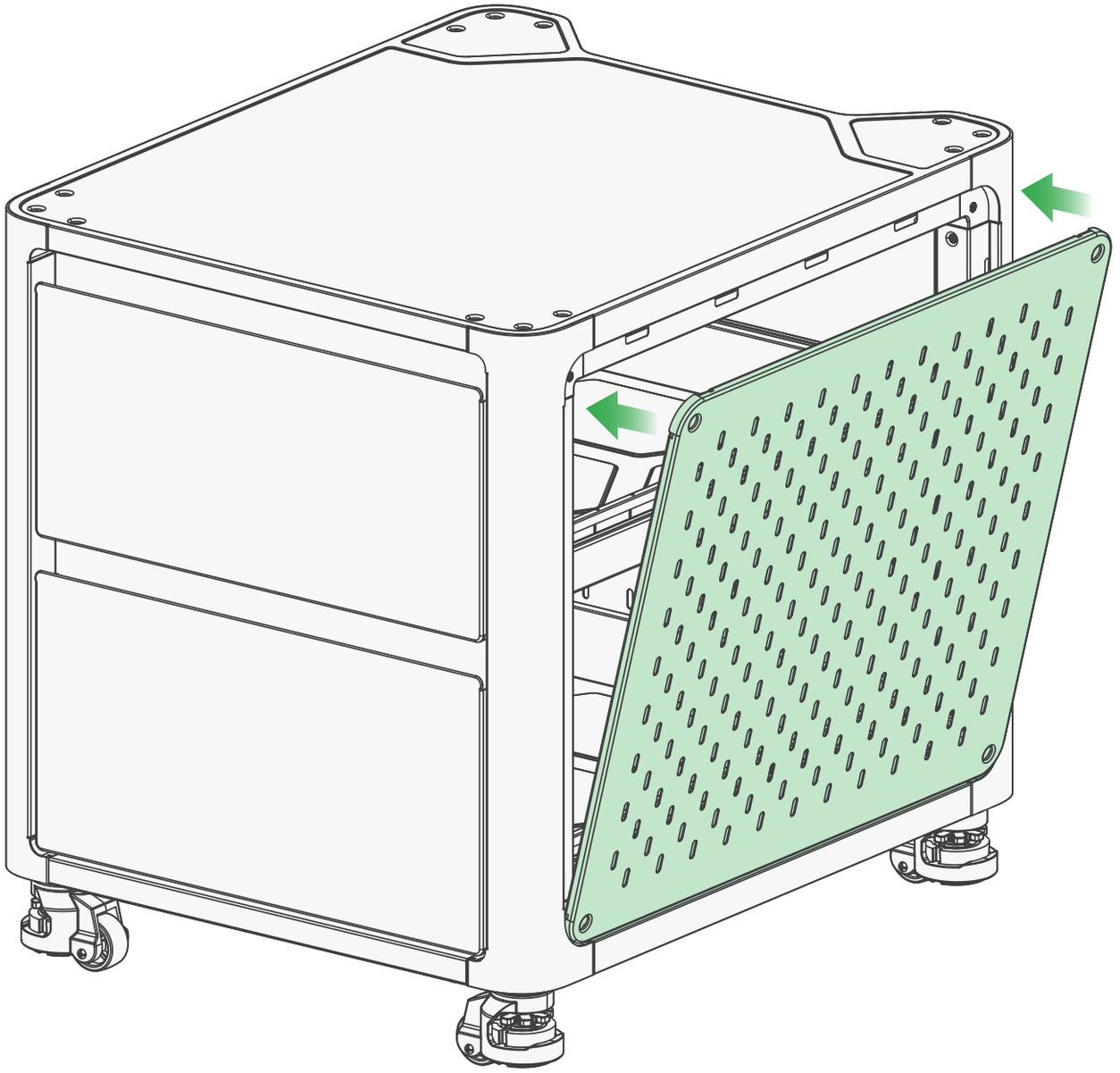
2) Pull open the upper drawer, align both sides of the upper drawer front (A) with the drawer edges, and fully engage the clips with the front of the drawer.
Tip: Apply controlled force during installation to prevent the Bambu Station L from tipping over.

8. Install the Drawer Front



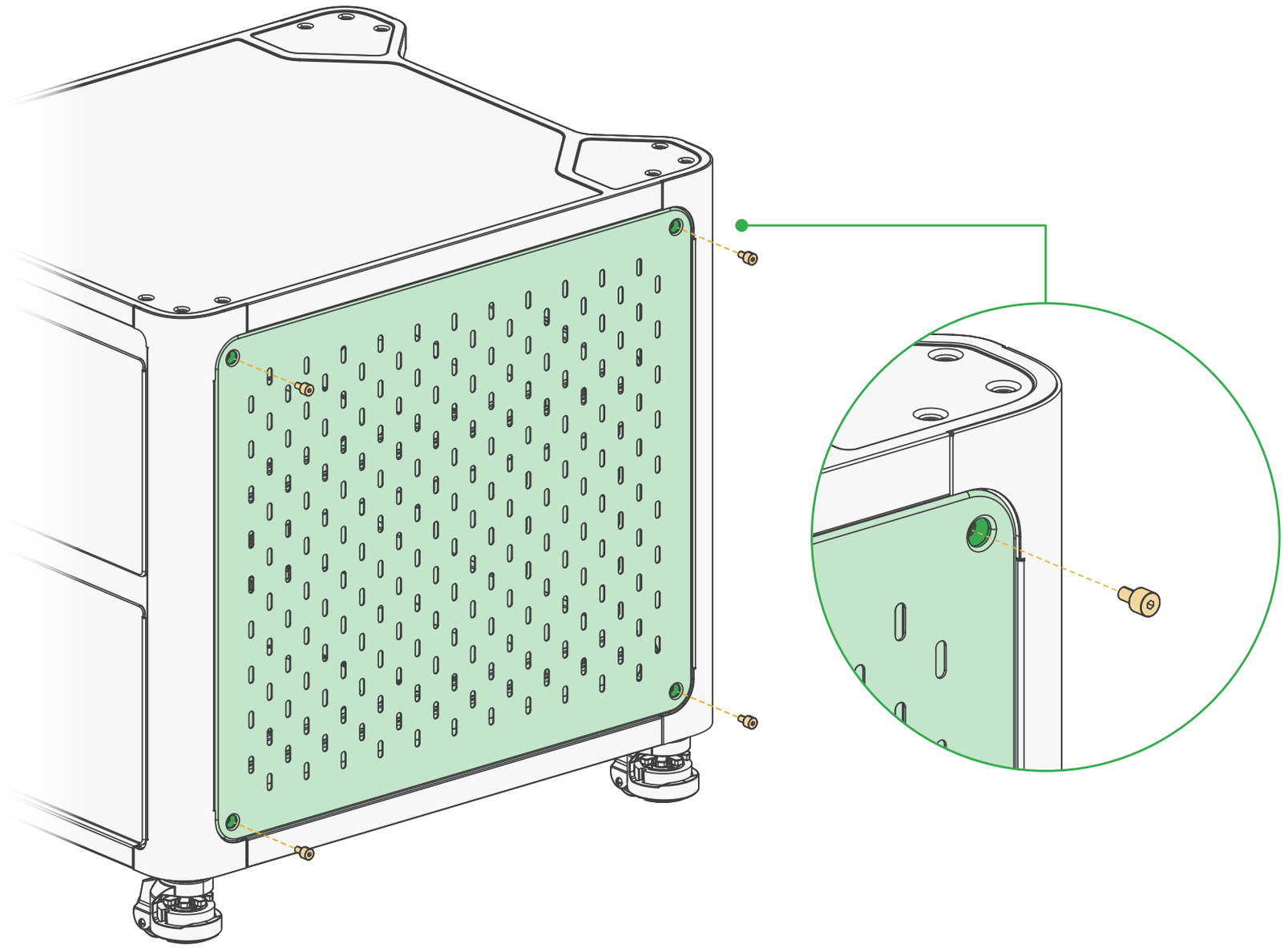
3) Move the drawer front left or right until the screw holes are fully exposed.
4) Tighten four No. 4 screws in the holes.
5) Install the lower drawer front (B) in the same way.

9. Install the Side Panels



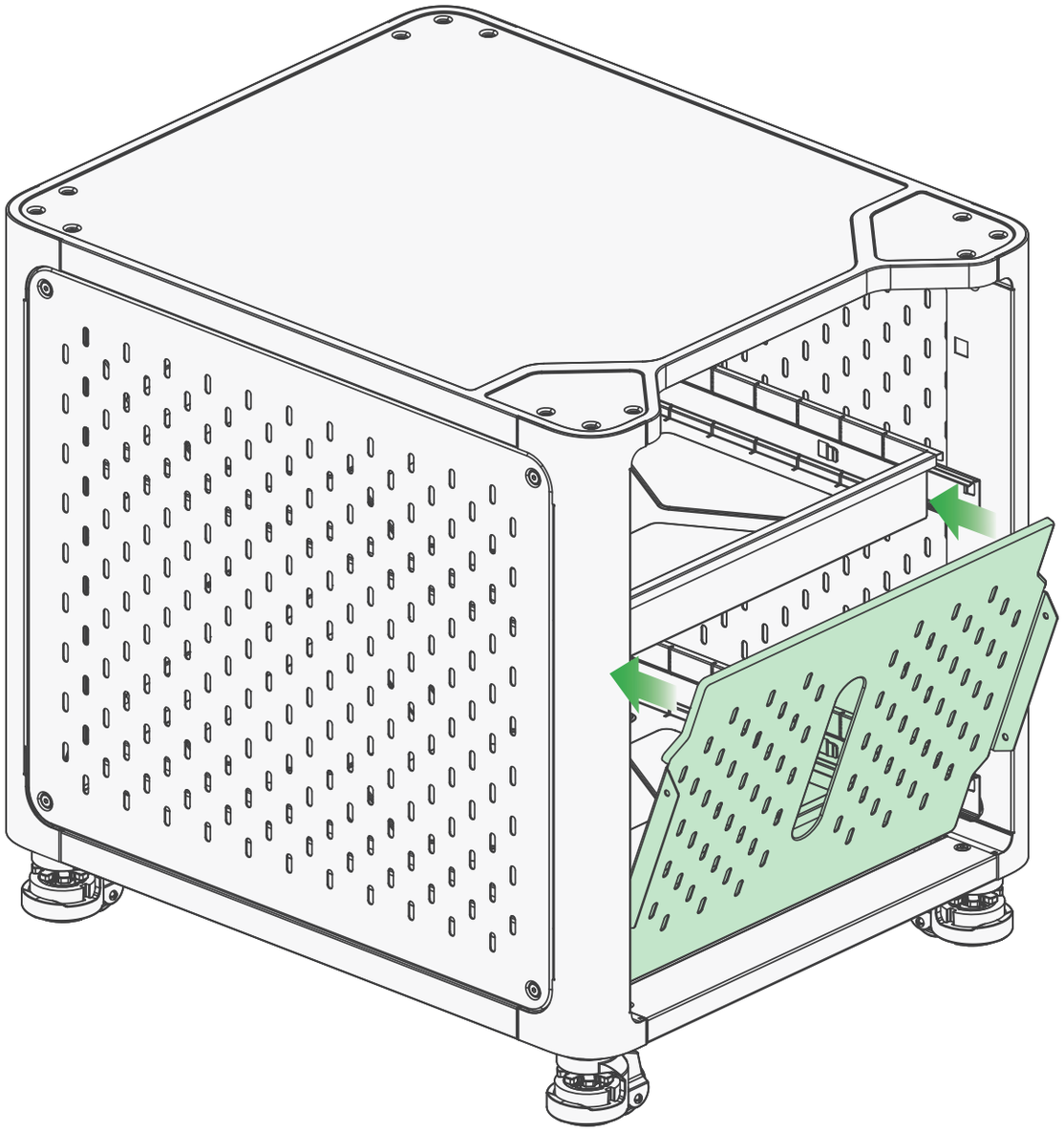
1) Fully insert a side panel into the right side of the frame.

9. Install the Side Panels



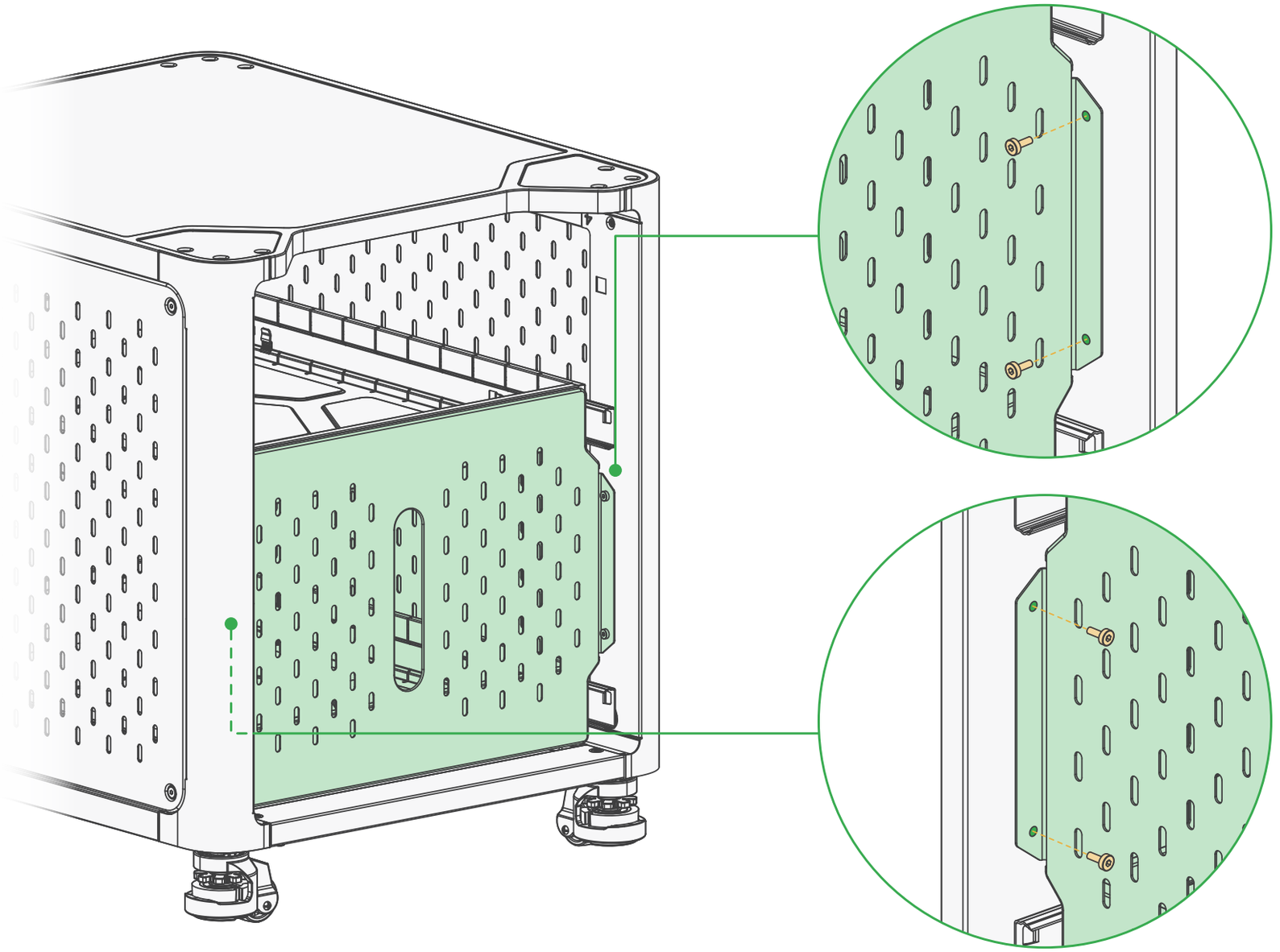
2) Tighten one No. 5 screw at each corner (four screws in total).
3) Install the other side panel on the left in the same way.

10. Install the Back Panel



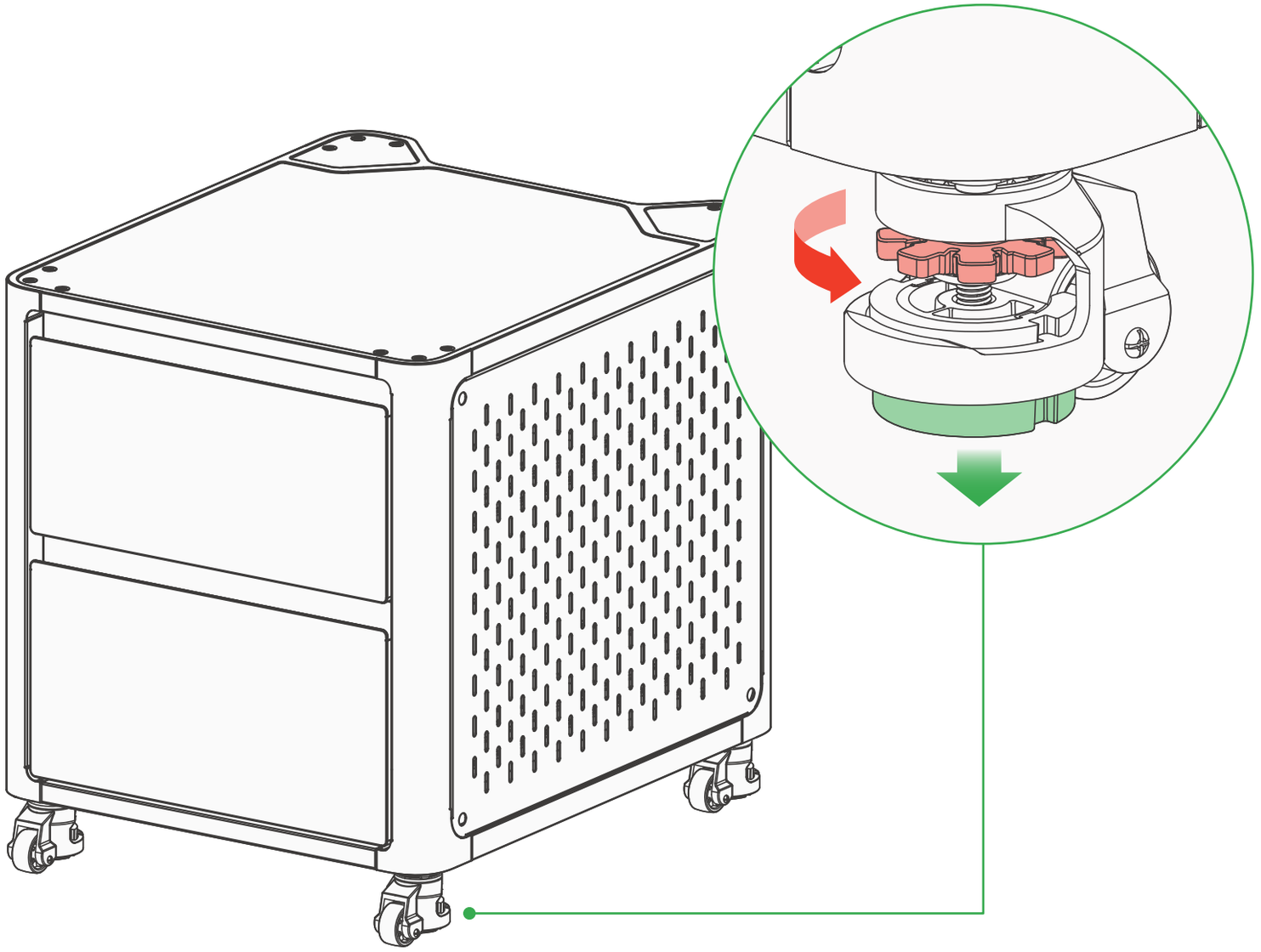
1) Place the back panel into the rear of the Bambu Station L, ensuring that its bottom is flush with the frame.

10. Install the Back Panel



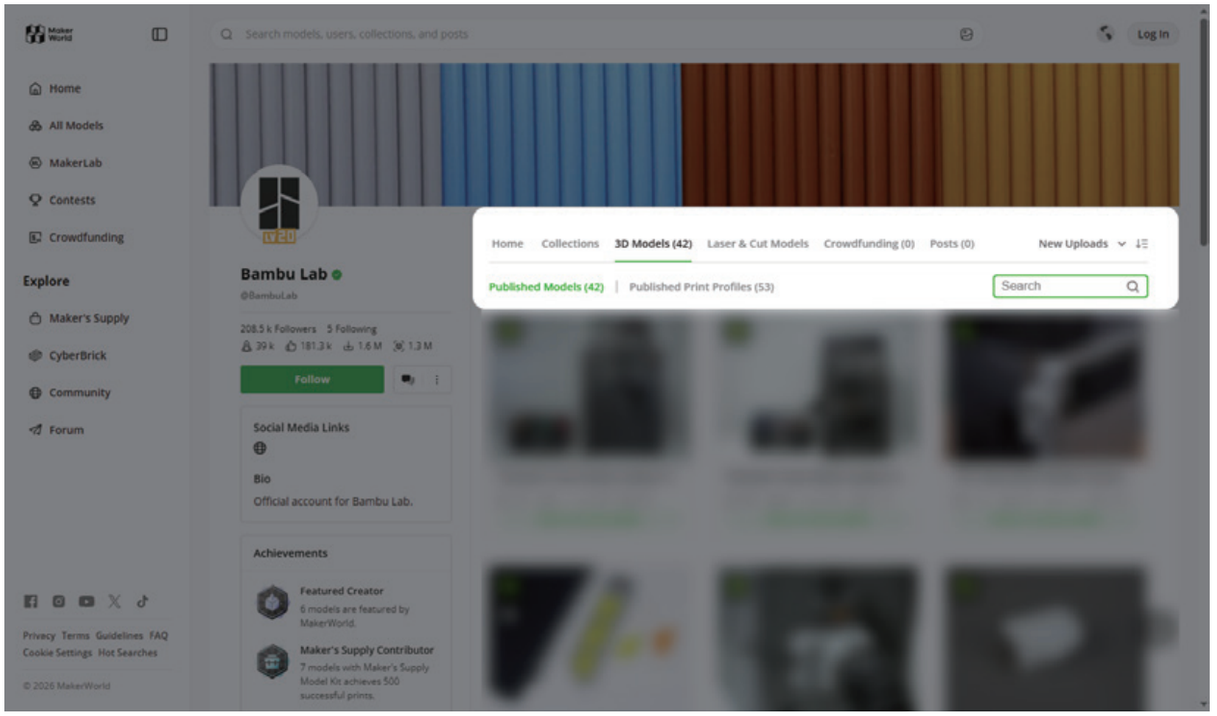
2) Align the holes on both sides and tighten four No. 6 screws.

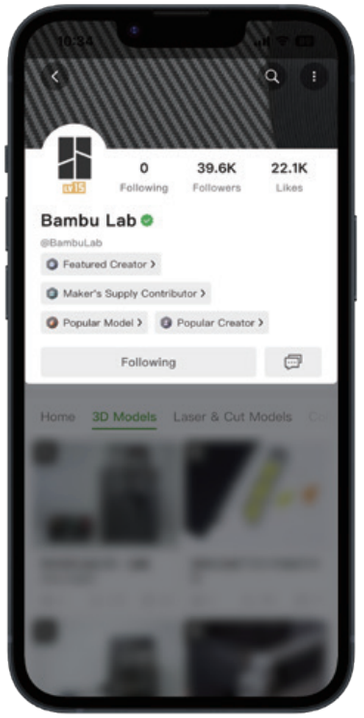
11. Secure the Bambu Station L



1) Move the Bambu Station L to its final location.
2) Turn the red adjustment knob on each caster wheel counterclockwise until the support adjustment blocks contact the floor and the caster wheels are fully off the ground.
   Note: Keep the caster wheels no more than 7 mm off the floor.
3) Adjust each support adjustment block until the Bambu Station L is stable and does not shift when pressed from above.

12. Print the Purge Chute Guide Model





Go to MakerWorld (makerworld.com) or Bambu Handy, search for "Purge Chute Guide for Bambu Station L" on the official Bambu Lab account, then print the compatible model and install it.

13. Specifications

Product Specifications	
Dimensions	494 × 600 × 570 mm
Net Weight	20.5 kg
Materials	Steel, Nylon
Package Specifications	
Package Weight	26.2 kg
Package Dimensions	690 × 580 × 465 mm

14. Technical Support

If you need technical support, please follow any of the following methods:

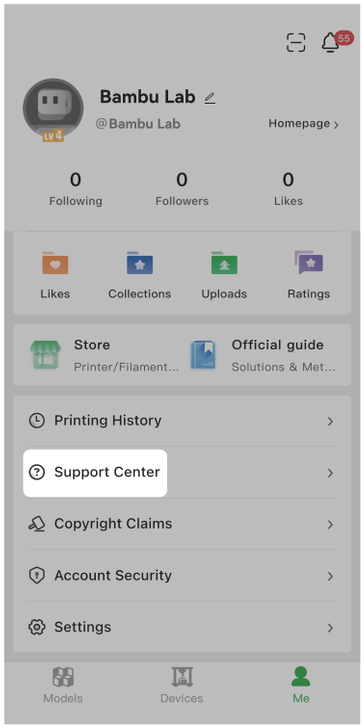
Method 1: Visit the Bambu Lab Wiki for tutorials and maintenance guidance.
wiki.bambulab.com

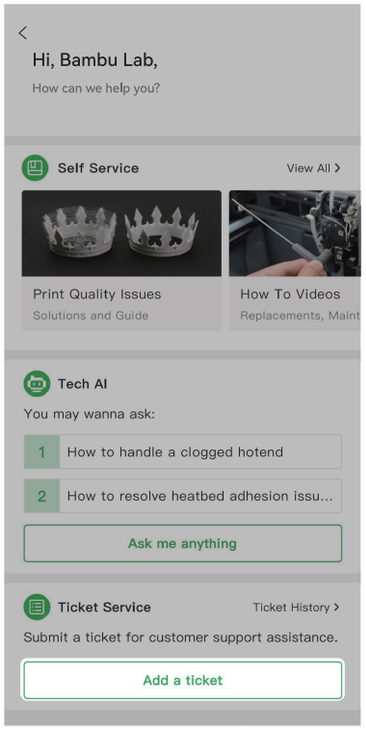
Bambu Lab Wiki

Method 2: Get in touch through one of the options listed in the Contact Us section of our Support Center.
bambulab.com/support

Bambu Lab Support Center

Method 3: Create a support ticket on Bambu Handy, from the Support Center section.







Bambu Lab

www.bambulab.com